

# Conveyor Belt



## DO



- ✓ Care must be taken to plan and install engineering measures, which make it possible to eliminate the risk from the conveyor belt.
- ✓ The danger area must be fenced off, or the source of the risk must be protected, including the bottom of the conveyor belt.
- ✓ The location and correctness of the stop controls and the emergency button must be verified before starting work.
- ✓ The safety instructions, established by the employer and the machine manufacturer, must be read before starting work.
- ✓ You must keep a safe distance from all the equipment, according to the machine manufacturer's recommendation, and even make sure that you are not standing in a place that allows you to be hit by objects moving along the conveyor belt.
- ✓ Care must be taken to keep loose clothing and long hair away from the conveyor belt.
- ✓ Ensure the presence of safety rails for elevated conveyors.
- ✓ Employees must be instructed on how to handle emergency situations.
- ✓ Only qualified employees are allowed to perform maintenance and repair on the conveyor belt.
- ✓ Any fault in the conveyor belt and any unsafe situation in the operation of the conveyor belt must be reported to the person in charge.
- ✓ Personal protective equipment must be used according to the type of work and safety procedures.



## DON'T

- ✗ Do not climb, step, sit or stand on the conveyor belt at any time.
- ✗ Do not work on the conveyor belt in case of a malfunction of the emergency switches (mushroom).
- ✗ Do not make any changes to the various parts of the machine.
- ✗ Do not wear loose clothing or work with loose hair.
- ✗ Do not leave the machine running unattended.
- ✗ Do not enter any part of the conveyor belt for cleaning, repair or any other purpose.
- ✗ Do not remove or modify the conveyor belt guards or the safety parts.
- ✗ Do not modify the conveyor controls or use them for non-working purposes.
- ✗ Do not work in a work environment where there are hazards, such as a wet floor or unnecessary equipment near the conveyor belt.
- ✗ Do not allow an operational tool to approach the conveyor belt without prior approval and planning.

